



SANODYE® ORANGE 2B

Sanodye Orange 2B produces a bright yellow-orange color at full intensity. When mixed with blue dyes it forms bright green shades. Also, at low concentrations, it may be used to produce a shade very close to that of real brass.

PROPERTIES:

Chemical description:	Azo dye (powder)
Light fastness:	Good (5 – 6)
Heat fastness:	Good up to 250° F.

RECOMMENDED APPLICATION DETAILS:

Concentration:	0.5 - 5.0 g/l
pH range:	5.5 - 6.0
Buffering:	Anodal® Dye Buffer Liquid
Temperature:	80° - 160° F.
Immersion time:	2 - 10 minutes

PREFERRED SEALING METHODS:

Hot:	Anodal ASL or Anodal AS
Medium:	Anodal MS-1 New or Anodal MTS Plus
Cold:	Anodal CS-2, Anodal CS-2N or Anodal CS3

PRECAUTIONS:

None required.

ENVIRONMENTAL CONSIDERATIONS:

This is a RoHS compliant product that contains no heavy metals.

Recommendations, notices or instructions as to handling, use, storage or disposal of this product, including its use alone or in combination with other products, or as to any apparatus or process for its use are based upon information believed to be reliable. No liability is taken with respect to any such recommendations or instructions. Sole and exclusive warranty is that products comply with published chemical and physical specifications as provided on the certificate of analysis. No other warranties, either express or implied are given.