



SANODYE® BLUE G

Sanodye Blue G produces an intense blue sapphire-like shade having superb resistance to fading and weathering. This dye is well suited for both exterior and interior applications, and is effectively used for shading.

PROPERTIES:

Chemical description:	Anthraquinone dye (granular)
Light fastness:	8+ (architectural quality)
Weather fastness:	Very good
Heat fastness:	Moderate up to 400° F.

RECOMMENDED APPLICATION DETAILS:

Concentration:	0.5 - 2.0 g/l
pH	5.0 - 6.0
Buffering:	~1% Ammonium Acetate Liq.
Temperature:	140° - 160° F.
Immersion time:	2 - 20 minutes

For architectural quality finishes, please refer to the processing requirements as described in the Reliant bulletin, the *Sanodal System*.

PREFERRED SEALING METHODS:

Hot:	Anodal ASL or Anodal AS
Medium:	Anodal MS-1 New or Anodal MTS Plus
Cold:	Anodal CS-2, Anodal CS-2N or Anodal CS3

PRECAUTIONS:

Low dye solubility may result in fall-out. This can be mitigated by using lower concentrations, higher heat, and an ammonium acetate buffer.

ENVIRONMENTAL CONSIDERATIONS:

This is a RoHS compliant product that contains no heavy metals.

Recommendations, notices or instructions as to handling, use, storage or disposal of this product, including its use alone or in combination with other products, or as to any apparatus or process for its use are based upon information believed to be reliable. No liability is taken with respect to any such recommendations or instructions. Sole and exclusive warranty is that products comply with published chemical and physical specifications as provided on the certificate of analysis. No other warranties, either express or implied are given.