



SANODURE® BRONZE G

Sanodure Bronze G is the dye of choice for reddish-bronze to deep brown shades ultimately approaching black as the color intensity increases.

Chemical description:	Azo dye (granular)
Light fastness:	6 – 7 (good)
Heat fastness:	Moderate up to 250° F.

RECOMMENDED APPLICATION DETAILS:

Concentration:	0.5 - 5.0 g/l
pH range:	5.5 - 6.0
Buffering:	Anodal® Dye Buffer Liquid
Temperature:	120° - 140° F.
Immersion time:	2 - 20 minutes

PREFERRED SEALING METHODS:

Hot:	Anodal ASL or Anodal AS
Medium:	Anodal MS-1 New or Anodal MTS Plus
Cold:	Anodal CS-2, Anodal CS-2N or Anodal CS3

PRECAUTIONS:

The color value of the dye solution is affected by contamination with aluminum, calcium and to a lesser degree, sulfates. Standing baths tend to change shade and should be boiled up occasionally to maintain consistent results. The hue shifts more to red when the pH is operated at a higher level.

ENVIRONMENTAL CONSIDERATIONS:

This RoHS compliant product contains iron as an integral part of the dye. The preferred method of disposal is described in the Reliant bulletin, the *Anodal WT System*.

Recommendations, notices or instructions as to handling, use, storage or disposal of this product, including its use alone or in combination with other products, or as to any apparatus or process for its use are based upon information believed to be reliable. No liability is taken with respect to any such recommendations or instructions. Sole and exclusive warranty is that products comply with published chemical and physical specifications as provided on the certificate of analysis. No other warranties, either express or implied are given.