



ANODAL® OL POWDER

Anodal OL Powder is an additive for high temperature water, or nickel acetate seal formulations, which prevents the formation of seal smut. Unlike many other dispersants, Anodal OL will not cause field service yellowing of properly formed anodic coatings.

PHYSICAL PROPERTIES:

Appearance: Yellow to light tan powder
Chemical class: Polyaryl sulfonate

APPLICATION DETAILS:

Suggested formulation for nickel acetate sealing bath:

4 g/l nickel Acetate
1 g/l benzoic acid
2 g/l *Anodal OL*

Suggested formulation for hot water sealing bath:

2 g/l sodium or ammonium acetate
2 g/l Anodal OL Powder

RECOMMENDED PRACTICES:

- Use de-ionized water
- pH Range: 5.3 - 5.6 (adjusted with acetic acid or sodium hydroxide).
- Temperature: 190°F - 205° F.
- Filtering will help extend bath life
- 10 -20 minute immersion time for most applications.
- 20 - 60 minutes for architectural quality coatings.

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