



## SANODURE® OLIVE DRAB No. 9

**Sanodure Olive Drab No. 9** is the standard dye for matching military green shades, i.e. Color # 34087 of Federal Standard 595.

Chemical description:	Azo dyes blend (powder)
Light fastness:	Fair (4 – 5)
Heat fastness:	Good up to 250° F.

### **RECOMMENDED APPLICATION DETAILS:**

Concentration:	0.5 - 5.0 g/l
pH range:	5.5 - 7.0
Buffering:	~1% Ammonium Acetate Liq.
Temperature:	140° - 160° F.
Immersion time:	2 - 20 minutes

### **PREFERRED SEALING METHODS:**

Hot:	Anodal ASL or Anodal AS
Medium:	Anodal MS-1 New or Anodal MTS Plus
Cold:	Anodal CS-2, Anodal CS-2N or Anodal CS3

### **PRECAUTIONS:**

Processing at lower temperature may result in a hue shift towards yellow. Brief immersion times may be necessary with certain alloys in order to keep shade from becoming too dark.

### **ENVIRONMENTAL CONSIDERATIONS:**

This RoHS compliant product contains chromium as an integral part of the dye. The preferred method of disposal is described in the Reliant bulletin, the *Anodal WT System*.

Recommendations, notices or instructions as to handling, use, storage or disposal of this product, including its use alone or in combination with other products, or as to any apparatus or process for its use are based upon information believed to be reliable. No liability is taken with respect to any such recommendations or instructions. Sole and exclusive warranty is that products comply with published chemical and physical specifications as provided on the certificate of analysis. No other warranties, either express or implied are given.