## SANODURE ${ }^{\circledR}$ GREY HLN

Sanodure Grey HLN produces a slightly greenish tinted neutral grey shade that can be used to create a "stainless steel" look. This homogeneous dye is distinguished by its fastness to light and heat as well as its ability to hold shade.

Chemical description: Azo dye (liquid concentrate)
Light fastness:

Heat fastness:
Pale grey 5-6 (fair)

Medium $\quad$ 6-7 (good)
Deep $\quad 7-8$ (excellent)
Good up to $300^{\circ} \mathrm{F}$.

## RECOMMENDED APPLICATION DETAILS:

Concentration: $\quad 0.5-5.0 \mathrm{~g} / \mathrm{l}$
pH range:
Buffering:
5.5-6.0

Temperature:
Anodal ${ }^{\circledR}$ Dye Buffer Liquid (required)

Immersion time:
Light shades: $70-90{ }^{\circ} \mathrm{F}$
Deep shades: 70-140 ${ }^{\circ} \mathrm{F}$
2-20 minutes

## PREFERRED SEALING METHODS:

Hot:
Anodal ASL or Anodal AS
Medium: Anodal MS-1 New or Anodal MTS Plus
Cold: Anodal CS-2, Anodal CS-2N or Anodal CS3

## PRECAUTIONS:

This dye is adversely affected by contamination with aluminum as well as sulfates and phosphates. Over time the shade will shift away from green tint towards neutral and eventually red tint.

ENVIRONMENTAL CONSIDERATIONS:
This RoHS compliant product contains chromium as an integral part of the dye. The preferred method of disposal is described in the Reliant bulletin, the Anodal WT System.

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[^0]:    Recommendations, notices or instructions as to handling, use, storage or disposal of this product, including its use alone or in combination with other products, or as to any apparatus or process for its use are based upon information believed to be reliable. No liability is taken with respect to any such recommendations or instructions. Sole and exclusive warranty is that products comply with published chemical and physical specifications as provided on the certificate of analysis. No other warranties, either express or implied are given.

