



SANODURE® BROWN GL

Sanodure Brown GL produces a neutral brown shade. It has been used extensively for adjustable shelf brackets, desk accessories and other office hardware.

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| Chemical description: | Azo dye (powder) |
| Light fastness: | 5 – 6 (good) |
| Heat fastness: | Good up to 250° F. |

RECOMMENDED APPLICATION DETAILS:

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|-----------------|---------------------------|
| Concentration: | 0.5 - 5.0 g/l |
| pH range: | 5.5 - 6.8 |
| Buffering: | Anodal® Dye Buffer Liquid |
| Temperature: | 120° - 140° F. |
| Immersion time: | 2 - 20 minutes |

PREFERRED SEALING METHODS:

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| Hot: | Anodal ASL or Anodal AS |
| Medium: | Anodal MS-1 New or Anodal MTS Plus |
| Cold: | Anodal CS-2, Anodal CS-2N or Anodal CS3 |

PRECAUTIONS:

The color value of the dye solution is affected by contamination with aluminum and other metal salts as well as sulfates. Effective rinsing and care to eliminate drag-in is advised.

ENVIRONMENTAL CONSIDERATIONS:

This RoHS compliant product contains chromium as an integral part of the dye. The preferred method of disposal is described in the Reliant bulletin, the *Anodal WT System*.

Recommendations, notices or instructions as to handling, use, storage or disposal of this product, including its use alone or in combination with other products, or as to any apparatus or process for its use are based upon information believed to be reliable. No liability is taken with respect to any such recommendations or instructions. Sole and exclusive warranty is that products comply with published chemical and physical specifications as provided on the certificate of analysis. No other warranties, either express or implied are given.