



SANODAL® BLACK GL

Sanodal Black GL is a light fast and weather fast dye that can be used to color aluminum to be used for both out-door and in-door applications. It is also suitable for producing dark green colors and for shading.

Chemical description:	Azo dye (concentrated paste)
Light fastness:	8+ (architectural)
Weather fastness:	Outstanding
Heat fastness:	Moderate @ 250° F.

RECOMMENDED APPLICATION DETAILS:

Concentration:	10 - 30 g/l (for black)
pH range:	5.0-6.0
Buffering:	Anodal® Dye Buffer Liquid (required)
Temperature:	140°-160°F.
Immersion time:	10-30 minutes (for black)

For architectural quality finishes, please refer to the processing requirements as described in the Reliant bulletin, the *Sanodal System*.

PREFERRED SEALING METHODS:

Hot:	Anodal ASL or Anodal AS
Medium:	Anodal MS-1 New or Anodal MTS Plus
Cold:	Anodal CS-2, Anodal CS-2N or Anodal CS3

PRECAUTIONS:

To insure uniformity the paste must be thoroughly mixed before removal from the container. Attention to rinsing and care to eliminate drag-in is advised.

ENVIRONMENTAL CONSIDERATIONS:

This RoHS compliant product contains cobalt as an integral part of the dye. The preferred method of disposal is described in the Reliant bulletin, the *Anodal WT System*.

Recommendations, notices or instructions as to handling, use, storage or disposal of this product, including its use alone or in combination with other products, or as to any apparatus or process for its use are based upon information believed to be reliable. No liability is taken with respect to any such recommendations or instructions. Sole and exclusive warranty is that products comply with published chemical and physical specifications as provided on the certificate of analysis. No other warranties, either express or implied are given.