



ANODAL® ALUSEAL

Anodal Aluseal is a seal smut preventing additive for high temperature nickel acetate seals.

APPEARANCE:

Light tan powder.

SUGGESTED FORMULATION:

4 g/l nickel Acetate
1 g/l benzoic acid
2 g/l *Anodal Aluseal*

RECOMMENDED PRACTICES:

- Use de-ionized water
- pH Range: 5.3 - 5.6 (adjusted with acetic acid or sodium hydroxide).
- Temperature: 190°F - 205° F.
- Filtering will help extend bath life
- 10 -20 minute immersion time for most applications.
- 20 - 60 minutes for architectural quality coatings.

CAUTION:

The use of this product in the sealing solution may cause yellowing of clear anodic coatings upon continued exposure to strong ultra-violet light. A non-yellowing alternative is *Anodal OL*.

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